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BRIEF REPORT



Systematic analysis of Fc mutations designed to enhance binding to Fc-gamma receptors

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ABSTRACT

A critical attribute of therapeutic antibodies is their ability to engage with humoral or cellular effector mechanisms, and this depends on the ability of the Fc region to bind to complement (C1q) or Fc receptors. Investigators have sought to optimize these effects by engineering the Fc region to bind to a greater or lesser extent to individual receptors. Different approaches have been used in the clinic, but they have not been systematically compared. We have now produced a matched set of anti-CD20 antibodies representing a range of variants and compared their activity in cell-based assays for complement-dependent cytotoxicity, antibody-dependent cell-mediated cytotoxicity, and antibody-dependent phagocytosis using a range of individual Fc receptors. We have also compared the thermal stability of the variants by differential scanning fluorimetry (DSF). The results reveal a spectrum of activities which may be appropriate for different applications.

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Introduction

Pharmacologic properties of immunoglobulins depend very much on their Fc region. Interaction with C1q initiates complement-dependent cytotoxicity (CDC). Binding to various Fc receptors on leucocytes induces antibody-dependent cell-mediated cytotoxicity (ADCC) or antibody-dependent cell-mediated phagocytosis (ADCP). Binding to the FcRn receptor is responsible for the comparatively long half-life of IgG. In a previous article, we cataloged the protein sequences of 819 antibodies and Fc fusion proteins which have been given international nonproprietary names (INNs).¹ Within this dataset there are 756 human therapeutics which have an intact Fc region, of which 30 (about 4%) have been designed to enhance one or more effector functions. The most common method (at least 14 examples) is by modification of glycosylation to reduce the fucose content of the Fc-linked oligosaccharide.^{2–5} Antibodies lacking fucosylated structures have a substantially increased affinity for FcγRIII, resulting in a greater potency in ADCC, a phenomenon first observed when comparing alemtuzumab (Campath) produced from rat myeloma cells or Chinese hamster ovary (CHO) cells.⁶ In addition, numerous mutations have been discovered which modify the binding of IgG to one or more Fc receptors for the purpose of enhancing CDC, ADCC, and/or ADCP.^{7–12} Nevertheless, there have been few systematic comparisons of the activity of the different variants.

We have now constructed a matched set of IgG antibodies with identical Fab regions based on the anti-CD20 antibody rituximab and Fc regions representing all of the variants in our INN database as well as others described in the literature. We systematically compared their activity in cell-based assays and observed several different patterns of activity. We also

analyzed the thermal stability of the different variants and found that many of them are impaired compared with wild-type antibodies.

Results

Catalog of immunoglobulin variants with enhanced effector function

Our INN dataset (Supplementary Tables S1 and S2 of reference 1) was interrogated to identify antibodies and Fc fusion proteins with an intact Fc designed to enhance effector function. There were 30 in total, all of them based on human IgG1 with 14 having low or no fucose and 16 having amino acid substitutions. One bispecific antibody, ivicentamab, had an asymmetric Fc containing F405L on one chain and K409R on the other to facilitate heterodimerisation. Both chains include E430G to enhance hexamerization and CDC. Two antibodies, tafasitamab (MOR00208, Xmab-5574) and talcotuzumab (INI-56022473), contained mutations additional to those reported in the literature. Whereas literature references^{13,14} mention only S239D/I332E as described by Lazar and colleagues¹⁵ for enhancement of ADCC, the INN listings show that they have six additional mutations K274Q/Y296F/Y300F/L309V/A339T/V397M. This agrees with a patent application which lists the sequence of MOR00208 heavy chain.¹⁶ The mutated residues are all found in wild-type IgG2. Their purpose in these antibodies is not explicit but, as we found, they likely contribute to modulation of Fc receptor binding even though they are located distant from the FcγR binding sites. We also considered the list of engineered variants assembled by the International ImMunoGeneTics information system (IMGT).¹⁷ Although this does not contain all of the variants

found in the INN dataset, it includes some additional variants for which no therapeutic antibodies had been assigned an INN (as of April 2022). These variants, along with wild-type IgG1 and IgG3 and other variants were included in a panel of 24 antibodies to be synthesized and tested as listed in Table 1. This selection does not include every variant described in the literature. A review published after the initiation of this study lists 48 variants with some form of enhanced activity and does not include all of those found in the INN or IMGT lists.¹²

Fc effector cell bioassays

The ability of anti-CD20 antibodies to engage with cellular Fcγ receptors was measured using the Promega Fc effector cell bioassay reporter system. This indicates the potential for ADCP or ADCC. Target cells were Raji, a CD20+ human B lymphocyte cell line and effector cells were Jurkat, a human T cell line with a luciferase gene under the control of a nuclear factor of activated T-cells (NFAT) promoter and transfected with the required human Fc receptor. Samples of variant antibodies were titrated 10-fold to give final concentrations from 3.33 to 0.0333 ng/mL (FcγRI) or from 333 to 3.33 ng/mL (FcγRII and FcγRIII). The activity of some samples was such that the calculated EC50 had to be extrapolated beyond the range of the titration. The numerical results, especially at the extremes, should therefore be treated with caution. EC50 values within three-fold of wild-type IgG1 are reported as 'neutral'. Values which were more than three-fold lower are reported as 'enhanced' and values more than three-fold higher are reported as 'reduced'. The results are summarized in Table 2.

Consistent with our earlier observations,¹⁸ wild-type IgG3, despite binding strongly to all of the recombinant Fc receptors,

gave very low levels of activity in all of the ADCP and ADCC assays. None of the variants enhanced ADCP with FcγRI and some were markedly reduced. Most (14/22) variants gave enhanced ADCC with both alleles of FcγRIIIa, always with greater enhancement for the 158F allele that normally gives lower levels of activity with wild-type IgG1. Meanwhile, 5 variants gave reduced activity and 3 were unchanged. The picture was mixed for FcγRII, with 7 variants giving no enhancement, 12 enhancing activity with only one isoform or one allele, and 3 enhancing with all three forms.

Complement-mediated cytotoxicity

The set of variants was tested for CDC using the Svar iLite assay system. This uses Ramos target cells which express CD20 and Svar luciferase (a modified form of *Metridia longa* luciferase). Upon lysis of the cells, this highly stabilized luciferase is released, accumulates in the cell medium over time, and can be measured with a suitable substrate. Samples of variant antibodies were titrated three-fold to give final concentrations from 1667 to 21 ng/mL. EC50 values which were within three-fold of wild-type IgG1 are reported as 'neutral'. Values which are more than three-fold lower are reported as 'enhanced' and values more than three-fold higher are reported as 'reduced'.

The results are summarized in Table 2.

In this assay, wild-type IgG3 gave similar activity to IgG1 as did 11 of the variants. Six variants gave enhanced activity and 5 were reduced or ablated.

Thermal stability

The thermal stability of the antibodies was assessed by differential scanning fluorimetry (DSF) using Protein Stable's SUPR-DSF system. Intrinsic protein fluorescence

Table 1. List of samples used in this study with the number of antibodies or fusion proteins that have been given an INN and the corresponding IMGT nomenclature (where available). So far as possible, citations are to the first description of the variant of which we are aware.

Sample number	Isotype	Mutations	Number of INNs	IMGT Code	Citation	doi
mAb-024	IgG1		402			
mAb-092	IgG1	afucose	14		Umana ²	10.1038/6179
mAb-095	IgG1	L234Y L235Q G236W S239M H268D D270E S298A and D270E K326D A330M K334E	0	G1v10 and Gv11	Mimoto ³⁴	mabs.23452/mabs.23452
mAb-080	IgG1	L235V F243L R292P Y300L P396L	2		Nordstrom ²⁸	10.1186/bcr3069
mAb-082	IgG1	G236A S239D A330L I332E	1	G1v12	Smith ²⁶	10.1073/pnas.1203954109
mAb-103	IgG1	G236A S239D I332E	0	G1v13	Richards ³¹	10.1158/1535-7163.MCT-08-0201
mAb-100	IgG1	G236A S267E H268F S324T I332E	0		Moore ²⁴	mabs.23452/mabs.2.2.11158
mAb-101	IgG1	G236A H268F S324T I332E	0		Moore ²⁴	mabs.23452/mabs.2.2.11158
mAb-081	IgG1	G236A A330L I332E	1	G1v45	Weitzenfeld ³⁰	10.1172/JCI128437
mAb-083	IgG1	S239D K274Q Y296F Y300F L309V I332E A339T V397M	2		Foster ¹⁶	WO2015195498A1
mAb-084	IgG1	S239D A330L I332E	1	G1v8	Lazar ¹⁵	10.1073/pnas.0508123103
mAb-085	IgG1	S239D I332E	1	G1v7	Lazar ¹⁵	10.1073/pnas.0508123103
mAb-102	IgG1	F243L	0		Stewart ²¹	protein/protein/gzr015
mAb-094	IgG1	F243L R292P Y300L V305I P396L	0	G1v9	Stavenhagen ³³	10.1158/0008-5472.CAN-07-0696
mAb-086	IgG1	P2471 A339Q	1		Bowles ³²	10.1182/blood-2006-04-020-057
mAb-087	IgG1	S267E	1		Chu ²⁵	10.1016/j.molimm.2008.06.027
mAb-088	IgG1	S267E L328F	1		Smith ²⁶	10.1073/pnas.1203954109
mAb-096	IgG1	D270E K326D A330M K334E	0		Mimoto ³⁴	mabs.23452/mabs.23452
mAb-093	IgG1	S298A E333A K334A	0	G1v6	Shields ²⁹	10.1074/jbc.M009483200
mAb-089	IgG1	N325S L328F	1		Shang ²⁷	10.1074/jbc.M113.537936
mAb-099	IgG1	K326W E333S	0		Idusogje ²³	10.4049/jimmunol.166.4.2571
mAb-090	IgG1	T393A	1		Stewart ²¹	10.1093/protein/gzr015
mAb-091	IgG1	E430G	3		de Jong ²²	10.1371/journal.pbio.1002344
mAb-022	IgG3		1			

Table 2. Relative activity of CD20 antibodies in cell-based assays for ADCP potential, ADCC potential or CDC and thermal stability measured by DSF. The activity assays are normalized and expressed as a ratio of the EC50 of wild-type IgG1 to the EC50 of the sample. Cells are shaded to indicate the response range: green = within three-fold, blue = greater than three-fold, red = less than three-fold. For the DSF assays, the onset of denaturation (T_{on}) and first melting point (T_m) is reported. Cells are shaded to indicate the temperature compared with wild-type IgG1 ($T_{on} = 63.1^\circ\text{C}$, $T_m = 73.2^\circ\text{C}$): T_{on} green = greater than 61.9°C , yellow = 60°C to 61.9°C , orange = 56°C to 60°C , red = less than 56°C . T_m green = greater than 72.6°C , yellow = 70°C to 72.6°C , orange = 66°C to 70°C , red = less than 66°C . pd = point dropped due to technical failure.

Isotype	Mutations	Promega ADCP & ADCC						Svar CDC	DSF	
		human							human	Ton
		FcγRI	FcγRIIa 131H	FcγRIIa 131R	FcγRIIb	FcγRIIIa 158F	FcγRIIIa 158V			
IgG1		1.00	1.00	1.00	1.00	1.00	1.00	1.00	63.1	73.2
IgG1	afucose	1.17	0.88	1.27	1.29	201	31.2	0.93	60.2	67.8
IgG1	L234Y L235Q G236W S239M H268D D270E S298A									
IgG1	and D270E K326D A330M K334E	1.25	10.8	0.89	1.00	333	62.8	0.64	50.3	57.4
IgG1	L235V F243L R292P Y300L P396L	0.47	0.99	< 0.1	0.88	39.5	25.1	2.16	68.3	74.3
IgG1	G236A S239D A330L I332E	1.43	54.1	9.16	1.63	210	58.3	0.00	44.8	52.0
IgG1	G236A S239D I332E	0.41	69.6	7.54	19.0	159	19.1	0.44	45.6	53.4
IgG1	G236A S267E H268F S324T I332E	0.19	60.0	9.27	125	1.35	1.25	8.20	48.6	55.8
IgG1	G236A H268F S324T I332E	0.29	80.2	7.37	1.45	17.1	15.5	2.76	55.0	62.8
IgG1	G236A A330L I332E	1.39	53.9	6.97	0.93	35.6	18.4	0.00	52.9	60.0
IgG1	S239D K274Q Y296F Y300F L309V I332E A339T V39	1.10	44.4	7.78	93.4	159	22.9	1.91	46.1	53.4
IgG1	S239D A330L I332E	1.87	0.81	1.48	3.10	225	24.5	0.00	44.8	52.4
IgG1	S239D I332E	1.32	1.45	6.53	3.15	157	28.4	1.30	46.5	53.7
IgG1	F243L	0.27	0.73	0.85	0.96	1.40	2.82	0.55	60.2	69.4
IgG1	F243L R292P Y300L V305L P396I	1.07	11.0	1.15	1.39	186	26.4	5.90	60.2	70.3
IgG1	P247I A339Q	0.29	8.21	1.90	1.52	pd	12.0	0.12	64.9	73.8
IgG1	S267E	0.20	0.75	6.48	94.4	< 0.18	0.03	3.05	60.2	67.1
IgG1	S267E L328F	0.15	0.85	7.68	186	< 0.18	< 0.01	1.75	59.3	66.1
IgG1	D270E K326D A330M K334E	1.34	7.00	0.87	0.97	218	23.3	1.09	56.7	64.0
IgG1	S298A E333A K334A	1.15	0.53	0.58	0.86	36.5	18.1	3.11	56.7	66.1
IgG1	N325S L328F	0.24	0.57	5.90	17.9	< 0.19	< 0.01	0.00	68.7	75.5
IgG1	K326W E333S	0.41	0.20	0.15	0.34	< 0.18	0.04	7.29	57.2	63.1
IgG1	T393A	0.96	0.82	0.85	1.07	1.18	1.08	1.15	63.6	73.4
IgG1	E430G	1.03	0.51	< 0.1	1.24	0.84	0.13	6.26	55.5	63.0
IgG3		0.03	< 0.1	< 0.1	< 0.15	0.17	0.05	1.29	62.3	70.1

was measured as an indicator of protein stability using the identical methodology as described previously.¹⁸ Comparing the first derivative melt curves, differences between samples were obvious (Figure 1). Particularly notable is the first transition, which is believed to be associated with the CH2 domain. The results are summarized in Table 2. For most of the variants, three temperature transitions could be resolved, but for the purpose of comparison, only the onset of melting (T_{on}) and the first transition point (T_m) are reported. Wild-type IgG1 gave a T_{on} of 63.1°C and T_m of 73.2°C . The mean fitting error of T_{on} was $\pm 0.4^\circ\text{C}$ and of T_m $\pm 0.2^\circ\text{C}$. The T_{on} of the test samples was considered significantly lower if it was less than 61.9°C (i.e., lower by more than three times the fitting error). Similarly, the T_m was considered significantly lower if it was less than 72.6°C . Most (18/22) of the variants had a significantly lower T_{on} and T_m , sometimes reduced by more than 20°C . Only four variants showed a thermal profile similar to wild-type IgG1.

Discussion

In a previous article, we described the analysis of a panel of variant antibodies with reduced binding to Fcγ receptors.¹⁸ Although investigators had aimed to eliminate binding to all of the receptors, we found a range of different levels of 'silencing' and in many cases, the mutations resulted in a decrease in

thermal stability so that there were only a few variants which were completely silenced with regard to all Fc receptors and also retained the stability of wild-type immunoglobulin. However, strategies for the *enhancement* of FcγR binding are more complex. The overall aim is to increase the therapeutic effect of an antibody, typically to enhance the killing of tumor cells. But whether this is best achieved by enhancing ADCP (mediated by FcγI or FcγIIa), ADCC (mediated by FcγIIIa), or CDC, or by reduction in the inhibitory effects of engaging FcγIIb, or perhaps a combination of any of these, is not necessarily obvious. And is there an optimal level of enhancement of binding activity or functional activity? A considerable amount of research has been carried out, and many possible amino substitutions have been identified which modulate binding to Fcγ receptors and/or C1q, but the field is hard to navigate due to the lack of comparative studies and diversity of experimental methods. There are several recent reviews of the literature.⁷⁻¹² One of the most comprehensive lists 48 variants with some level of enhanced binding to FcγR or C1q, ADCP, ADCC, or CDC.¹² However, even this excellent resource does not include every variant actually used in the clinic, and the binding and functional data obtained from the cited literature are patchy and qualitative, making quantitative comparisons impossible.

We have made a start to addressing these problems by comparing a set of antibodies with identical V regions and

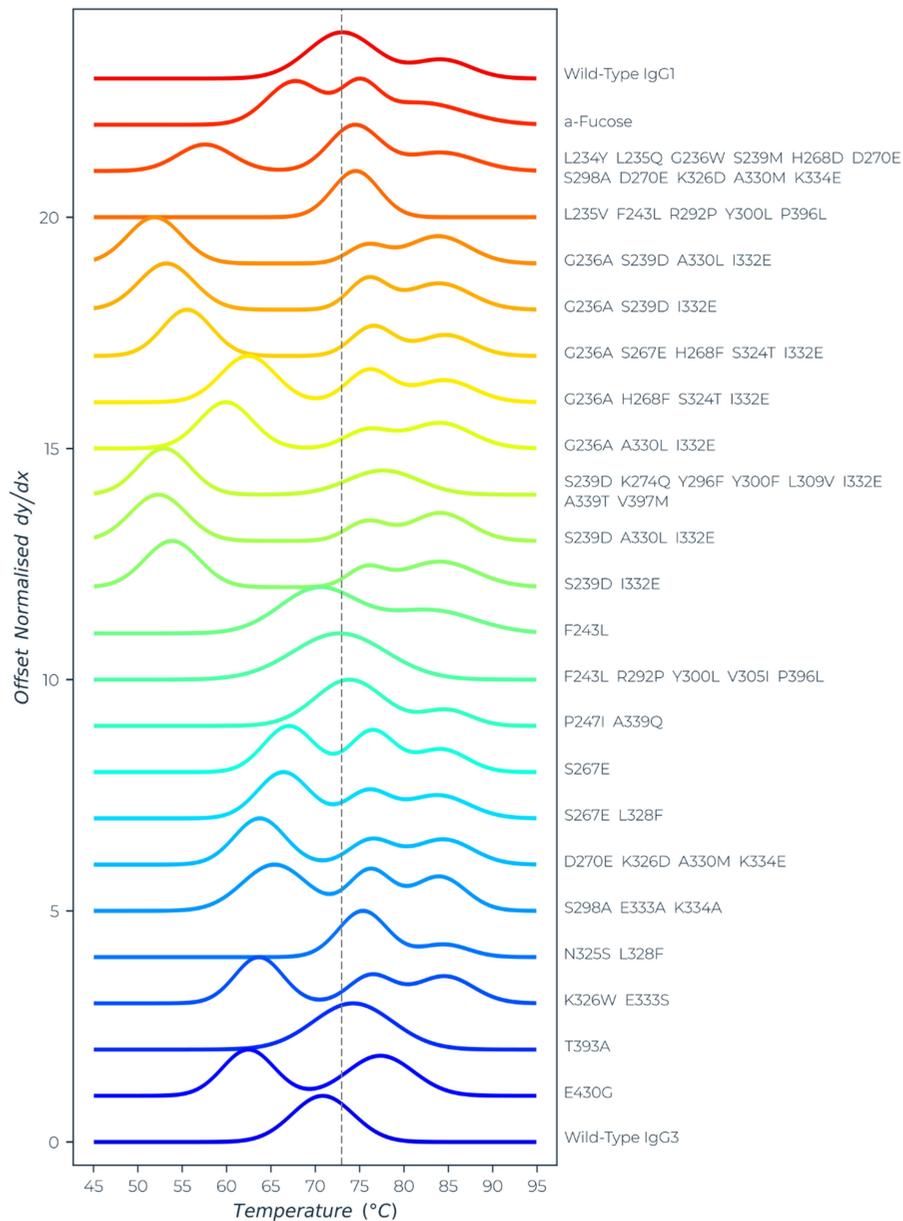


Figure 1. Thermal stability of CD20 antibodies measured by differential scanning fluorimetry. The melt curves (normalized, and offset, first differential) are shown for each sample. The dashed line is aligned with the T_{m1} value of the wild-type IgG1 mAb. The corresponding T_{on} and T_m for the first transition are reported in Table 2.

allotypes using straightforward experimental methods which can be replicated in most laboratories. We used V regions from the CD20 antibody rituximab because cell-based assays for anti-CD20 antibodies are readily available. We focused on cell-based assays to measure the potential for ADCP, ADCC, and CDC, believing that these are more relevant for therapeutic applications than solution-phase binding assays, especially since aggregation of antibodies on the cell surface makes an important contribution to effector functions. It should be noted that these assay systems do not measure phagocytosis or cytotoxicity directly, but provide sensitive measures of upstream events, namely the activation of gene transcription through the pathway in the effector cells which is triggered by cross-linking of Fc receptors. We also measured the thermal stability of each sample using a high-throughput DSF method. Our panel of antibodies included all of the variants we previously identified from the World Health Organization's INN

lists (up till April 2022)¹ with the addition of those listed by the IMGT¹⁷ and some others.

Wild-type IgG1 was used as the reference against which all other samples were compared. Wild-type IgG3 was included as a control. In our previous study, it gave higher binding than IgG1 to all of the Fc γ receptors by surface plasmon resonance,¹⁸ and higher CDC, but much lower activity in the ADCP and ADCC assays. The same results were seen here; the EC50s for ADCP with Fc γ RI and ADCC with Fc γ RIIIa were much lower than for IgG1, and ADCP with Fc γ RIIa was almost undetectable. We tested only one of the many allotypes of IgG3; it is possible that different results could be obtained with other allotypes.¹⁹

Few, if any, Fc mutations have been designed to enhance binding or ADCP with Fc γ RI, and most of the literature reports do not include data on Fc γ RI binding. We found

comparatively little effect of most of the mutations. The greatest level of enhancement of ADCP with FcγRI was 1.87-fold (S239D/A330L/I332E). Seven variants gave more than 3-fold reduction.

The earliest, and most extensively used enhancement exploits the increased ADCC of antibodies with reduced levels of fucosylation.^{2–5} By the end of 2023, there were seven US Food and Drug Administration-approved therapeutics (amivantamab, belantamab mafodotin, benralizumab, inebilizumab, mogamulizumab, obinutuzumab, ublituximab) which had low or no fucose, typically by expression of the antibody in a cell line lacking fucosyltransferase. There have been few opportunities to directly compare fucosylated and afucosyl antibodies in the clinic, but one cross-over study of a patient with chronic lymphocytic leukemia showed a significant increase in clearance of tumor cells from the blood using a variant of alemtuzumab which was low in fucose.²⁰ We observed an increase of 31-fold in the ADCC activity of the afucosyl sample using FcγRIIIa 158 V effector cells and 201-fold using FcγRIIIa 158F effector cells. However, there were no significant changes in the ADCP activity, either with FcγRI or FcγRII isoforms.

Two variants with single mutations, F243L and T393A, failed to show any significant increases in ADCC, ADCP, or CDC. They were originally identified as contributing to increased ADCC activity of a triple mutant F243L/T393A/H433P isolated by ribosome display selection.²¹ T393A is present in conbercept, an Fc fusion protein containing the extracellular domain of VEGF receptor 1, but no rationale for the mutation has been described.

Two variants, E430G²² and K326W/E333S²³ had been specifically engineered to increase CDC; we confirmed increases of 6-fold and 7-fold. ADCC and ADCP with FcγRIIa were reduced, although the original report showed an increase in ADCC activity for E430G.²²

One variant, G236A/S267E/H268F/S324T/I332E,²⁴ gave increased ADCP activity with all isoforms of FcγRII and increased CDC, but no significant increase in ADCC, consistent with the published data for binding to the different Fc receptors. Notably, there was a greater increase in activity with the inhibitory receptor FcγRIIb than for the FcγRIIa isoforms, which probably accounts for why no net increase in ADCP was previously reported using macrophages as effector cells, as they express both FcγRIIa and FcγRIIb.

Three variants, S267E,^{25,26} S267E/L328F²⁶ and N325S/L328F²⁷ gave no ADCC at all with FcγRIIIa, little change in ADCP with FcγRIIa-131 h, and significant increases in ADCP with FcγRIIa-131 R and FcγRIIb, consistent with previous literature. However, they differed in CDC activity, which was 3-fold increased for S267E, little changed for S267E/L328F and eliminated in N325S/L328F.

The remaining 14 variants all gave significantly increased ADCC, and consistently more so with FcγRIIIa-158F (17-fold to 333-fold) than with FcγRIIIa-158 V (12-fold to 62-fold). However, there were different patterns of activity in ADCP with FcγRII and in CDC. One variant, L235V/F243L/R292P/Y300L/P396L²⁸ showed no ADCP activity with FcγRIIa-131 R but ADCP with FcγRIIa-131 h and FcγRIIb and CDC were not significantly affected. One variant, S298A/E333A/K334A²⁹ showed no significant change in ADCP activity, but enhanced

CDC. Two variants, G236A/A330L/I332E³⁰ and G236A/S239D/A330L/I332E²⁶ showed increased ADCP with both isoforms of FcγRIIa, unchanged with FcγRIIb and complete lack of CDC. One variant G236A/H268F/S324T/I332E²⁴ showed a similar pattern of ADCP with a modest increase in CDC. Two variants, S239D/K274Q/Y296F/Y300F/L309V/I332E/A339T/V397M¹⁶ and G236A/S239D/I332E³¹ gave significant increases in ADCP with all isoforms of FcγRII, but little change in CDC. This is substantially different from the result with S239D/I332E,¹⁵ which gave much lower increases in ADCP with FcγRII. Two antibodies, tafasitamab and talacotuzumab, have consistently been described in the literature as having just the two mutations S239D/I332E, whereas they actually contain eight mutations S239D/K274Q/Y296F/Y300F/L309V/I332E/A339T/V397M and have higher activities with FcγRII than S239D/I332E alone. The variant S239D/A330L/I332E¹⁵ was similar to S239D/I332E except that ADCP with FcγRIIa-131 R was reduced to that of wild-type IgG1 and CDC was eliminated. Four variants, P247I/A339Q,³² F243L/R292P/Y300L/V305L/P396I,³³ D270E/K326D/A330M/K334E,³⁴ and the heterodimeric Fc L234Y/L235Q/G236W/S239M/H268D/D270E/S298A combined with D270E/K326D/A330M/K334E,³⁴ all showed a similar pattern of ADCP activity, increased with FcγRIIa-131 h and unchanged with FcγRIIa-131 R and FcγRIIb. However, P247I/A339Q showed 8-fold reduction in CDC, F243L/R292P/Y300L/V305L/P396I a 6-fold increase and the other two had essentially unchanged CDC.

It can be appreciated that the range of possible enhancements is quite bewildering and it is not immediately obvious which would be the best suited for a particular purpose. For cancer therapy, it is generally believed that high levels of ADCC and a high activation:inhibition ratio of FcγRIIa:FcγRIIb activity is desirable. On this basis, G236A/S239D/A330L/I332E appears the best choice. However, the inclusion of A330L in this variant results in the complete loss of CDC. Removal of this mutation in G236A/S239D/I332E largely restores CDC at the cost of a significant increase in activity of FcγRIIb. It seems that the perfect combination of enhanced ADCC, ADCP, and CDC is yet to be achieved, but if CDC is a priority, then a good candidate might be F243L/R292P/Y300L/V305L/P396I.

For therapeutic applications, it is important that Fc modifications do not destabilize the antibody structure. We used thermal stability, measured by DSF as an indicator of the relative stability of the different antibody variants, but had insufficient material to carry out more detailed stability studies. None of the antibodies showed significant levels of aggregation by HPLC immediately after purification. However, others have shown that DSF correlates with stability-indicating measures such as differential scanning calorimetry and acid-induced aggregation.^{35,36}

Most (18/22) of the variants showed reduced thermal stability, some with T_m as much as 21°C lower than wild-type IgG1. Variants with the highest ADCP and ADCC activities, such as G236A/S239D/A330L/I332E and G236A/S239D/I332E, were among the most severely affected, with a reduction in the T_m of the CH2 domain of about 20°C. We also found a reduction of about 16°C in the T_m of the heterodimeric antibody, although it had been engineered with a view to retaining thermal stability.³³ The possible implications of

reduced thermal stability for drug manufacture, storage, aggregation, and immunogenicity would need to be explored on a case-by-case basis, but these results raise a note of caution and show that there is still plenty of scope for optimization of Fc effector functions. The availability of the Protein Stable SUPR-DSF system makes it possible to screen large numbers of samples rapidly and economically (384 10 µg samples in 90 min), which is a huge improvement over the classic method of differential scanning calorimetry.

In contrast to the large number of therapeutic antibodies and fusion proteins which have been engineered to silence binding to Fc receptors for avoidance of inflammatory responses,¹⁸ comparatively few enhancing mutations have entered the clinic. This is despite a large amount of research over the past 25 years which has identified numerous different locations in the Fc region that can be mutated to fine-tune interactions with Fc receptors. The number of possible options may be part of the problem. The risk of introducing thermal instability may also have held back commercial development. Here we have attempted to assist newcomers to the field by providing comparative analyses of most, if not all, the clinically validated options to provide a database to enable them to identify a shortlist of mutations suitable for their particular application.

To provide fair comparisons of the different variants, we used the same anti-CD20 Fab region for all the samples. However, ADCP, ADCC, and CDC can all be influenced by the nature of the antigenic epitope. We believe that our results with anti-CD20 provide at least a reasonable indication of the rank order of different variants because, so far as comparisons are possible, our results correlate well with data reported for various different specificities in the original literature as summarized in Table 2 of reference 12. Nevertheless, it would be prudent for investigators to compare potential variants in the context of their own product. The cell-based reporter assays provide a convenient and high-throughput screening method for this purpose which allows dissection of interactions with individual alleles of Fc receptors, but more detailed characterization of lead candidates by ADCC and ADCP with a range of donor cells would be desirable. Thermal stability should also be evaluated in the context of individual products since it is possible that melting of Fab regions may precede the CH2 in some cases. To take our work further, it would be desirable to analyze other parameters such as different stability indicators or binding to FcRn. Researchers interested in such studies using this sample set are invited to contact us.

Since the completion of this work, Wang and coworkers described a new approach to express a large library of Fc variants in CHO cells, from which they identified novel variants with enhanced affinity and selectivity, and new mutation hotspots at P247 for FcγRIIIa, K290 for FcγRIIa and K334 for FcγRIIb.³⁷ The biophysical stability of the new variants has not yet been reported and the authors acknowledge that this is not the end of the journey, but rather the dawn of a new era of screening high-quality large-diversity libraries which will no doubt incorporate machine learning so that Fc engineering can further advance therapeutic antibody development.

Materials and methods

Nomenclature

The EU numbering system³⁸ is used throughout this article. Amino acid alterations are described thus: XnnnY, where X is the single letter code for the residue in the native amino acid sequence, nnn is the EU index position, and Y is the single letter code for the replacement amino acid residue.

Antibody design, expression, and purification

The amino acid sequences of the heavy chains of the variant panel were based on the variable region sequence of rituximab linked to the desired constant region based on human IgG1, IGHG*01 (G1m(za)). A control sample of human IgG3 (IGHG3*01, G3m(b*)) included the mutation R435H to facilitate purification using Protein A. A single light chain consisting of the variable region of rituximab with a kappa km1 constant region was used for all of the constructs. A set of 29 samples which included wild-type IgG1 and IgG3 and variants described in the literature but not appearing in the INN lists was made by Sanyou Biopharmaceuticals Co. (Shanghai, China) according to their standard procedures using synthetic genes expressed in ExpiCHO cells. Afucosylated antibody was prepared by expression of wild-type IgG1 in a variant of ExpiCHO in which the Fut8 gene encoding fucosyltransferase had been knocked out. Antibodies were purified by affinity chromatography on Protein A and formulated in phosphate-buffered saline (PBS). The antibodies were >95% pure by SDS gel electrophoresis (reducing and non-reducing) and contained >90% monomer and <4% aggregates by size-exclusion chromatography. The yield of antibody from a 30 mL culture varied between 1.3 mg and 11.2 mg (mean 3.4 mg), but there was no particular correlation with antibody mutations. The variability in yield is largely attributed to losses in purification.

Fc effector cell bioassays

Antibodies were assessed for their ability to engage in ADCP or ADCC using Promega Fc effector bioassay systems as previously described.¹⁸ The assay kit contained CD20+ Raji target cells (Promega cat. no. G7016) and engineered Jurkat effector cells which stably express the desired Fc receptor and an NFAT response element to drive expression of firefly luciferase. Experiments were carried out according to the manufacturer's instructions using the following effector cells:

Receptor	Species	Supplier	Catalogue number
FcγRI (CD64)	human	Promega	GA133A
FcγRIIIa (CD32a) 131H allele	human	Promega	G988A
FcγRIIIa (CD32a) 131R allele	human	Promega	CS1781B11
FcγRIIb (CD32b)	human	Promega	CS1781E01
FcγRIIIa (CD16a) 158F allele	human	Promega	G979A
FcγRIIIa (CD16a) 158V allele	human	Promega	G701A

Target cells, effector cells, and sample dilutions were all prepared in RPMI1640 culture medium containing 4% low

IgG bovine serum. Samples were diluted in an off-line plate to give three 10-fold dilutions, and 25 μ L was transferred to a white flat-bottomed assay plate. 25 μ L of target cell suspension was added and mixed on a plate shaker. 25 μ L of effector cell suspension was added and mixed and the plate was incubated at 37°C in 5% CO₂ for 6 h. The final effector to target ratio was approximately 6:1. 50 μ L of luciferase assay substrate was added, and luminescence was measured using a Glomax 96 luminometer (Promega). An estimate of the EC50 was calculated by non-linear regression to a four-parameter logistic curve using the Solver add-in of Excel. The upper asymptote was fixed at the maximum response of all the samples, the lower asymptote was fixed at the mean response of buffer alone and the slope was fixed at -2.0 . The results were expressed relative to the response of wild-type IgG1, i.e., relative activity of test sample = EC50 (wild-type)/EC50 (test).

Complement-mediated cytotoxicity

Antibodies were tested for CDC using the iLite reporter system of Svar Life Science (Malmo, Sweden). Experiments were carried out in accordance with the manufacturer's instructions. Low IgG fetal bovine serum (FBS) (Promega cat no G7110) was heat-inactivated by incubation at 56°C for 40 min. Dilution medium was prepared by adding the heat-inactivated FBS to the RPMI culture medium (Promega cat no G708A) to give a final concentration of 9%. Samples were diluted in an off-line plate to give five three-fold dilutions, and 20 μ L was added to white flat-bottomed microplates, followed by 20 μ L of target cell suspension (iLite CD20+ Svar Luc cat. no. BM5028) and 10 μ L of 25% human serum (Svar cat. no. 5980). The plates were incubated at 37°C and 5% CO₂ for 4 h. 50 μ L of Quanti-Luc 4 substrate (Invivogen cat. no. rep-qlc4lg1) was added, and luminescence was read after 10 min. An estimate of the EC50 was calculated by non-linear regression to a four-parameter logistic curve using the Solver add-in of Excel. The upper asymptote was calculated from the maximum response of positive samples, the lower asymptote was fixed at the mean response of buffer alone and the slope was fixed at -1.82 . The results were expressed relative to the response of wild-type IgG1, i.e., relative activity of test sample = EC50 (wild-type)/EC50 (test).

Thermal stability by DSF

Antibodies were tested using the SUPR-DSF system (Protein Stable Ltd, Leatherhead, UK) in accordance with the manufacturer's instructions. 10 μ L of each test sample at 1 mg/mL in PBS was pipetted in triplicate into a black 384-well microplate (BioRad cat. no. HSP 3866). The plate was sealed using pressure-activated adhesive qPCR seals (Azenta Cat No 4ti-0560). The plate was placed in the SUPR-DSF and subjected to a thermal ramp from 20°C to 105°C at 1°C/min with a 25 ms integration time. The fluorescence data were analyzed using the Protein Stable software package to determine the first onset of melting (T_{on}) and the midpoint of each melting phase (T_m) exactly as described previously.¹⁸ The mean fitting error for T_{on} was 0.4°C and for T_m was 0.2°C.

Abbreviations

ADCC	antibody-dependent cell-mediated cytotoxicity
ADCP	antibody-dependent cell-mediated phagocytosis
CDC	complement-dependent cytotoxicity
CHO	Chinese hamster ovary
DSF	differential scanning fluorimetry
C50	the effective concentration which gives half maximal activity
Fab	fragment antigen binding
Fc	fragment crystallizable
Fc γ R	Fc gamma receptor
FcRn	neonatal Fc receptor
NFAT	nuclear factor of activated T-cells
IMGT	International ImMunoGeneTics information system
INN	International nonproprietary name.

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